



At Lattanzio Wines we believe great wine is made in the vineyard. We take great care in selecting the vineyards we work with and we work closely with the growers to obtain the best fruit possible each year. In the winery, it is our job to take this great fruit and treat it gently and with careful consideration each step of the way through fermentation, aging and bottling. The idea is simply to coax the aromas and flavors of the wine into the bottle.

## 2012 Chardonnay

Bennett Valley



### Notes:

I purchased the Chardonnay fruit for this wine from good friend and customer Brett Raven, owner of Frostwatch Vineyards and Winery in Bennett Valley. Brett was the Cellar Master at Ramey Wine Cellars for 4 years (before planting his own vineyard and starting a label) and he really knows his Chardonnay. He lives with his family on his vineyard and he farms it meticulously and obsessively. Bennett Valley is a relatively new appellation in Sonoma County. It is consistently windy and regularly enshrouded in cooling fog. It is one of Sonoma County cooler climates despite being a bit more inland, south and east of the town of Santa Rosa.

### Winemakers Notes:

Beautiful pale yellow/gold. Aromas of meyer lemon, pear and lightly toasted brioche bread emerge from the glass. Tangy, mineral infused flavors of lemon, pear and pit fruits caress the palate. A core of ample acidity keeps the mouthfeel refreshing and focuses the long finish.

Varietal:	100% Chardonnay
Yields:	2.5 tons per acre
Brix:	23.5° brix
Clones:	Wente & Clone 4
Harvest Date:	October 4th, 2012
Alcohol:	14.2%
Fermentation:	Barrel fermented
Elevage:	Aged 14 months in 100% French oak barriques (100% used)
Production	75 cases

3358 COFFEY LANE, SUITE A-1 SANTA ROSA, CA 95403

WWW.LATTANZIOWINES.COM INFO@LATTANZIOWINES.COM 707-495-4959